

W/O: 64322		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
10/12/02	# 100	Perm. change update the header box to have correct information	<i>[Signature]</i>	10.12.02			<i>[Signature]</i> 10/12/02	

Part No: D412-702-107B PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 64322

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Item ID: D412-702-107B

Accept

Setup Start

Revision ID:

Stop

Item Name: Harness Assembly

Start Date: 12/2/2010 Start Qty: 1.00

Required Date: 12/9/2010 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: 274

0.00



Packaging

Memo

0.00

Packaging

12/12/10 [Signature]

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/12/10 [Signature]

MF
10-12-03

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Picklist Print

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Work Order ID: 64322

Parent Item: D412-702-107B

Parent Item Name: Harness Assembly




Start Date: 12/2/2010

Required Date: 12/9/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP rev A 07.05.10 new issue EC
IPP Rev:B Removed Decal D3569 07-07-06 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN960JD10LL  Washer		Purchased	No			100	Each	4,131.000	4	4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST349		4131							
				19085		472							
				19600		3659							
D3573-3  Adapter		Manufactured	No			100	Each	8.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST244		8							
				50473		1							
				57223		1							
				62719		6							
D3579-046  Shoulder Harness		Manufactured	No			100	Each	8.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST273		8							
				59040		8							

EP 510/12/02

EP 510/12/02

EP 510/12/02

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Page 2

Work Order ID: 64322

Parent Item: D412-702-107B

Parent Item Name: Harness Assembly

Start Date: 12/2/2010

Required Date: 12/9/2010

Start Qty: 1.00

Required Qty: 1.00

K62 Purchased No 100 Each 31.0000



CLIP



1

1

Location

Loc Qty

Loc Code

ST243A

31

110957

1

113878

30

MS21042L3 Purchased No



Nut

100

Each

1,319.000

4

4

Location

Loc Qty

Loc Code

ST300

1319

114784

323

115835

996

MS24693-S272 Purchased No



Screw

100

Each

113.0000

4

4

Location

Loc Qty

Loc Code

ST288

113

111548

1

112492

12

115835

100

EP 10/12/02

EP 10/12/02

EP 10/12/02

2

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Shop Packet Print

Page 2

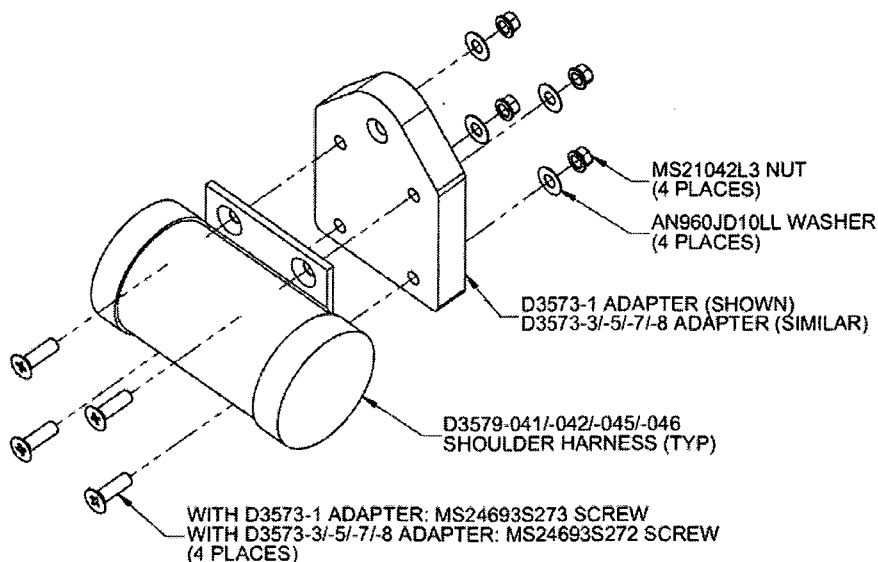
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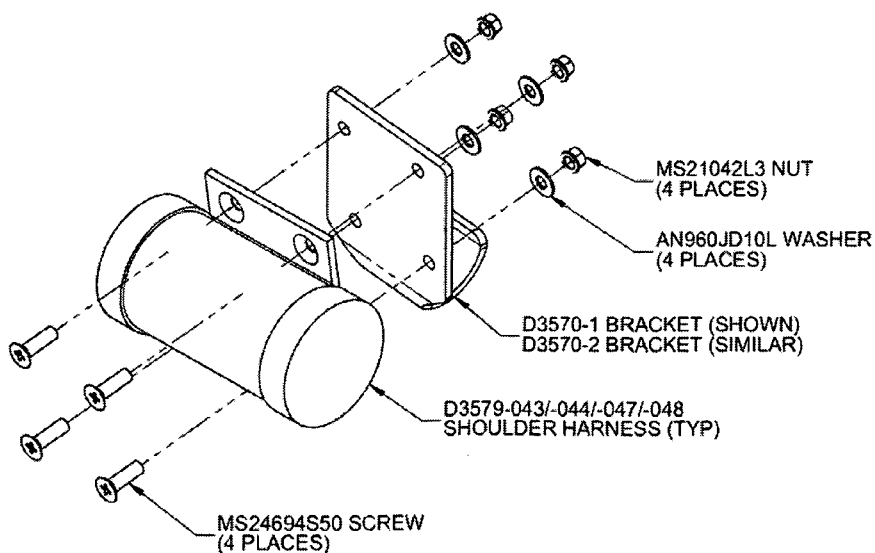
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**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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